

Date: Wednesday, 12/5/2007 8:02:05 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	GASKET			
Job Number	36112	Part Number	D35661			
Estimate Number	12791	Drawing Number	D3566 REV C			
P.O. Number	N/A	Project Number	N/A			
This Issue	12/5/2007	S.O. No.	N/A			
Prsht Rev.	NC	Type	SMALL /MED FAB			
First Issue	N/A	Material	N/A			
Previous Run	35788	Due Date	12/11/2007	Qty:	30	
Written By						Um: Each
Checked & Approved By	<u>DK</u> 07-12-05					
Comment	Est Rev:A New Issue 07-03-08 ec Est Rev:B Added Drain Holes 07-07-09 JLM Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063 31.5678
Comment: Qty.: 0.9566 sf(s)/Unit Total : 28.6965 sf(s) NEOPRENE SHEET 0.063 <u>IOS113 HB 07-12-11</u>		
2.0	WATER JET	FLOW WATER JET 33
Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: <u>C</u> <u>HB 07-12-11</u> Prog Rev: <u>C</u>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 07-12-11</u>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK counts <u>HB 07-12-11</u> <u>X33</u>
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 33
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Front Hall</u> <u>HB 07-12-11</u> <u>33</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 01/12/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/5/2007 8:02:05 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 36112

Part Number: D35661

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



33

Comment: FINAL INSPECTION/W/O RELEASE

12/12/12

Job Completion



12/12/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

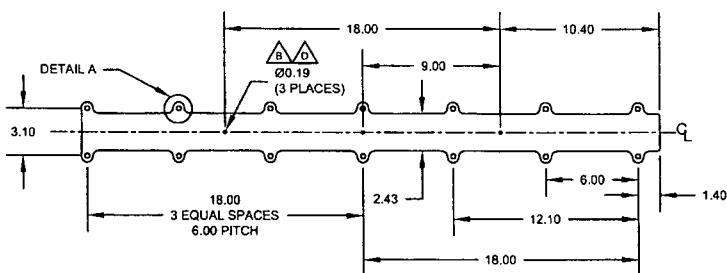
DART AEROSPACE LTD	Work Order:	36112
Description: Gasket	Part Number:	D3566-1
Inspection Dwg: D3566	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

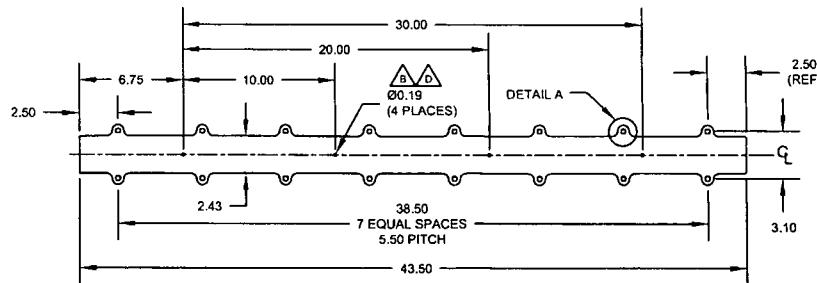
X First Article Prototype

Measured by:	RB	Audited by:	S	Prototype Approval:	N/A
Date:	07-12-11	Date:	07/12/11	Date:	N/A

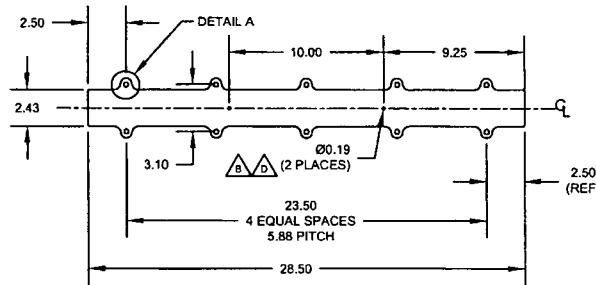
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DDC	EE



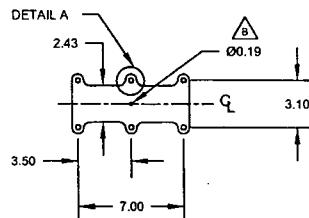
D3566-1 GASKET



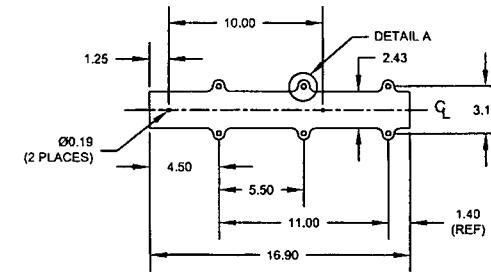
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



D3566-15 GASKET

NOTES:

1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER
(REF DART SPEC M-NEO60-S.063)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: NONE

7) WEIGHT: SEE TABLE IN ZONE A3

8) PARTS ARE SYMMETRIC ABOUT \odot

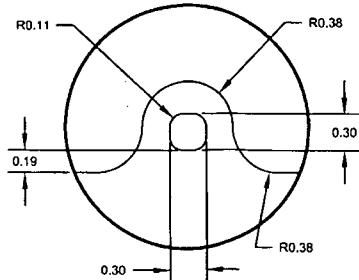
NO. 1 SUBJECT TO
WITHOUT WORK UNC.

HERWISE NOT
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36112

UNCONTROLLED COPY

ENGINEERING

RETURN TO
SHOP COPY



DETAIL A
SCALE 1:1

<u>WEIGHTS:</u>	
D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21	
	PH		07.04.17	
B	ADD DRAIN HOLES	PH	07.04.17	
A	NEW ISSUE	PH	06.12.18	
REV.	DESCRIPTION	BY	DATE	
DESIGN	PH CB	DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	PH SI	DRAWING NO.		REV. C
MFG. APPR.		D3566		SHEET 1 OF 1
APPROVED	NP SI	TITLE		SCALE
DE APPR.		GASKET		1:8
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